In the Specification:

Please make the following changes in the specification at the indicated locations:

Page 5, line 15, to page 5, last line, please make the following change in the latest version of the paragraph between these lines in the originally filed specification, which is found in the amendment filed December 15, 2003:

It has been totally shown that air-hardened steels have the required dimension stability for hardened parts, especially for roll load-bearing parts, when they are put in their final form or shape already in the cold state and the heat treatment actually only serves for hardening of the finished-shape part. In the method according to the invention thus it is [[no]] not only possible to avoid the stress-raising hard-working process after heat treatment, but also the form-shaping of the part is performed in its cold state so that the method can be performed with conventional tools. Both these features lead to considerable economies and simplifications during the manufacture of these steel parts or components.